

Form PTO-1390 (REV 10.95)		U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE		ATTORNEY'S DOCKET NUMBER <b>1217-001559</b>
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371				U.S. APPLICATION NO. (if known, see 37 CFR 1.5)
INTERNATIONAL APPLICATION NO. <b>PCT/JP99/07346</b>		INTERNATIONAL FILING DATE <b>27.12.99 (December 27, 1999)</b>		PRIORITY DATES CLAIMED <b>28.12.98, 28.12.98, and 12.11.99</b>
TITLE OF INVENTION <b>WET-RESPONSIVE FIBERS, PROCESS FOR PRODUCING THE SAME, NONWOVEN FABRICS AND USES THEREOF</b>				
APPLICANT(S) FOR DO/EO/US <b>Isao OMURA, Osamu INOUE and Tomoki KOZEKI</b>				
<p>Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:</p> <p>1. <input checked="" type="checkbox"/> This is a <b>FIRST</b> submission of items concerning a filing under 35 U.S.C. 371.</p> <p>2. <input type="checkbox"/> This is a <b>SECOND</b> or <b>SUBSEQUENT</b> submission of items concerning a filing under 35 U.S.C. 371.</p> <p>3. <input checked="" type="checkbox"/> This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).</p> <p>4. <input checked="" type="checkbox"/> A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.</p> <p>5. <input checked="" type="checkbox"/> A copy of the International Application as filed (35 U.S.C. 371(c)(2))</p> <ol style="list-style-type: none"> <li><input type="checkbox"/> is transmitted herewith (required only if not transmitted by the International Bureau).</li> <li><input checked="" type="checkbox"/> has been transmitted by the International Bureau.</li> <li><input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office (RO/US).</li> </ol> <p>6. <input checked="" type="checkbox"/> A translation of the International Application into English (35 U.S.C. 371(c)(2)).</p> <p>7. <input checked="" type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))</p> <ol style="list-style-type: none"> <li><input type="checkbox"/> are transmitted herewith (required only if not transmitted by the International Bureau).</li> <li><input type="checkbox"/> have been transmitted by the International Bureau.</li> <li><input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired.</li> <li><input checked="" type="checkbox"/> have not been made and will not be made.</li> </ol> <p>8. <input type="checkbox"/> A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).</p> <p>9. <input checked="" type="checkbox"/> An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).</p> <p>10. <input type="checkbox"/> A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).</p> <p>Items 11. to 16. below concern document(s) or information included:</p> <p>11. <input type="checkbox"/> An Information Disclosure Statement under 37 CFR 1.97 and 1.98.</p> <p>12. <input checked="" type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.</p> <p>13. <input checked="" type="checkbox"/> A <b>FIRST</b> preliminary amendment.</p> <p><input type="checkbox"/> A <b>SECOND</b> or <b>SUBSEQUENT</b> preliminary amendment.</p> <p>14. <input type="checkbox"/> A substitute specification.</p> <p>15. <input type="checkbox"/> A change of power of attorney and/or address letter.</p> <p>16. <input checked="" type="checkbox"/> Other items or information:</p> <ol style="list-style-type: none"> <li>WO 00/39373-Front Page with Abstract and Search Report (2 pp.)</li> </ol>				

U.S. APPLICATION NO. (if known, see 37 CFR 1.5)		INTERNATIONAL APPLICATION NO. PCT/JP99/07346		ATTORNEY'S DOCKET NUMBER 1217-001559											
09/623122				CALCULATIONS PTO USE ONLY											
<p>17. <input checked="" type="checkbox"/> The following fees are submitted:</p> <p><b>BASIC NATIONAL FEE (37 CFR 1.492(a)(1)-(5)):</b></p> <table> <tr> <td>Search Report has been prepared by the EPO or JPO.....</td> <td>\$840.00</td> </tr> <tr> <td>International preliminary examination fee paid to USPTO (37 CFR 1.482)</td> <td>\$670.00</td> </tr> <tr> <td>No international preliminary examination fee paid to USPTO (37 CFR 1.482) but international search fee paid to USPTO (37 CFR 1.445(a)(2)). .....</td> <td>\$760.00</td> </tr> <tr> <td>Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO.....</td> <td>\$970.00</td> </tr> <tr> <td>International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4).....</td> <td>\$96.00</td> </tr> </table> <p><b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b> \$ 840.00</p>						Search Report has been prepared by the EPO or JPO.....	\$840.00	International preliminary examination fee paid to USPTO (37 CFR 1.482)	\$670.00	No international preliminary examination fee paid to USPTO (37 CFR 1.482) but international search fee paid to USPTO (37 CFR 1.445(a)(2)). .....	\$760.00	Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO.....	\$970.00	International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4).....	\$96.00
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International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4).....	\$96.00														
<p>Surcharge of \$130.00 for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e)).</p> <p><b>TOTAL OF ABOVE CALCULATIONS =</b> \$ 1386.00</p>															
<p>Reduction of 1/2 for filing by small entity, if applicable. Verified Small Entity Statement must also be filed (Note 37 CFR 1.9, 1.27, 1.28).</p> <p><b>SUBTOTAL =</b> \$ 1386.00</p>															
<p>Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).</p> <p><b>TOTAL NATIONAL FEE =</b> \$ 1386.00</p>															
<p>Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property</p> <p><b>TOTAL FEES ENCLOSED =</b> \$ 1426.00</p>															
<table> <tr> <td rowspan="2"></td> <td>Amount to be: refunded</td> <td>\$</td> </tr> <tr> <td>charged</td> <td>\$</td> </tr> </table>							Amount to be: refunded	\$	charged	\$					
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<p>a. <input checked="" type="checkbox"/> A check in the amount of \$ <u>1426.00</u> to cover the above fees is enclosed.</p> <p>b. <input type="checkbox"/> Please charge my Deposit Account No. _____ in the amount of \$ _____ to cover the above fees. A duplicate copy of this sheet is enclosed.</p> <p>c. <input checked="" type="checkbox"/> The Assistant Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. <u>23-0650</u> A duplicate copy of this sheet is enclosed.</p>															
<p><b>NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.</b></p>															
<p>SEND ALL CORRESPONDENCE TO: Kent E. Baldauf, Sr. 700 Koppers Building 436 Seventh Avenue Pittsburgh, Pennsylvania 15219-1818 Telephone: (412) 471-8815 Facsimile: (412) 471-4094</p>															
<p> SIGNATURE Kent E. Baldauf, Jr. NAME 36.082 REGISTRATION NUMBER</p>															

09/623122

422 Rec'd PCT/PTO 25 AUG 2000

PATENT APPLICATION/PCT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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IN RE APPLICATION OF:

ATTORNEY'S DOCKET NUMBER

**Isao OMURA  
Osamu INOUE  
Tomoki KOZEKI**

**1217-001559**

**PCT/JP99/07346**

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ENTITLED

**"WET-RESPONSIVE FIBERS, PROCESS FOR PRODUCING  
THE SAME, NONWOVEN FABRICS AND USES THEREOF"**

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**To BOX PCT  
Attention: DO/EO/US**

Assistant Commissioner for Patents  
Washington, D.C. 20231

**EXPRESS MAIL CERTIFICATE**

"Express Mail" Label Number **EL561551986US**

Date of Deposit **August 25, 2000**

I hereby certify that the following attached paper or fee

**PRELIMINARY AMENDMENT (7 pp.)**

is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 C.F.R. §1.10 on the date indicated above and is addressed to the Assistant Commissioner for Patents, Washington, D.C. 20231.

**Kara A. Toward**  
(Typed name of person mailing paper or fee)

*Kara A. Toward*  
(Signature of person mailing paper or fee)

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of :  
  
Isao OMURA : WET-RESPONSIVE FIBERS,  
Osamu INOUE : PROCESS FOR PRODUCING  
and Tomoki KOZEKI : THE SAME, NONWOVEN  
FABRICS AND USES THEREOF  
  
International Application :  
No. PCT/JP99/07346 :  
  
International Filing Date :  
27 December 1999 :  
  
Priority Dates Claimed :  
28 December 1998 :  
28 December 1998 :  
12 November 1999 :  
  
Serial No. Not Yet Assigned :  
  
Filed Concurrently Herewith :  
  
Pittsburgh, Pennsylvania  
August 25, 2000

**PRELIMINARY AMENDMENT**

Assistant Commissioner for Patents  
Washington, DC 20231

Sir:

Prior to initial examination, please amend the above-identified patent application  
as follows:

**IN THE SPECIFICATION:**

Page 1, line 17, delete “BACKGROUND ART” and substitute therefor

--BACKGROUND OF THE INVENTION--.

Page 2, line 1, after “to” delete “well”.

Page 2, line 1, after “absorb” insert --well--.

Page 4, line 4, delete "DISCLOSURE OF THE INVENTION" and substitute therefor --SUMMARY OF THE INVENTION--.

Page 11, line 2, delete "body." and substitute therefor --body;--.

Page 11, line 4, delete "tissues." and substitute therefor --tissues;--.

Page 11, line 6, delete "perforations." and substitute therefor --perforations;--.

Page 11, line 8, delete "use." and substitute therefor --use;--.

Page 11, line 10, delete "use." and substitute therefor --use;--.

Page 11, line 12, delete "kit." and substitute therefor --kit;--.

Page 11, line 14, delete "plate." and substitute therefor --plate;--.

Page 11, line 16, delete "package." and substitute therefor --package;--.

Page 11, line 18, delete "1." and substitute therefor --1; and--.

Page 11, line 22, delete "BEST MODE FOR CARRYING OUT THE INVENTION" and substitute therefor --DETAILED DESCRIPTION OF THE INVENTION--.

Page 33, line 14, delete "each".

Page 36, line 24, delete "holding of".

Page 36, line 24, delete "made" and substitute therefor --hold--.

Page 36, line 25, delete "designing of".

Page 36, line 25, delete "made" and substitute therefor --conveniently designed--.

Page 37, line 1, delete "conveniently".

Page 39, line 9, delete "EFFECT OF THE INVENTION".

**IN THE CLAIMS:**

Please amend claims 3, 4, 7-9 and 18-21 and add new claims 24-33 as follows:

3. (Amended) The wet-responsive fiber as claimed in claim 1 [or 2], wherein said resin having the anionic group is at least one resin selected from the group consisting of polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum and polymethacrylic acid salt.

4. (Amended) The wet-responsive fiber as claimed in claim 1 [or 2], wherein said resin having the cationic group is at least one resin selected from the group consisting of cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride).

7. (Amended) The wet-responsive fiber as claimed in claim 5 [or 6], wherein said base resin is at least one resin selected from the group consisting of viscose rayon, polynosic rayon, cupra and saponified acetate.

8. (Amended) The wet-responsive fiber as claimed in claim 5 [or 6], wherein said resin having the anionic group is at least one resin selected from the group consisting of polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum and polymethacrylic acid salt.

9. (Amended) The wet-responsive fiber as claimed in claim 5 [or 6], wherein said resin having the cationic group is at least one resin selected from the group consisting of cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride).

18. (Amended) The nonwoven fabric as claimed in claim 13 [or 15], wherein said regenerated cellulose is at least one resin selected from the group consisting of viscose rayon, polynosic rayon, cupra and saponified acetate.

19. (Amended) The nonwoven fabric as claimed in claim 12, [13 or 15,] wherein said cationic resin is at least one resin selected from the group consisting of cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride).

20. (Amended) The nonwoven fabric as claimed in claim 12, [13 or 15,] wherein said anionic resin is at least one resin selected from the group consisting of polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum and polymethacrylic acid salt.

21. (Amended) The nonwoven fabric as claimed in [any one of claims 12 to 20] claim 12, which has water decomposability.

Add the following new claims 24-33:

--24. The wet-responsive fiber as claimed in claim 2, wherein said resin having the anionic group is at least one resin selected from the group consisting of polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum and polymethacrylic acid salt.

25. The wet-responsive fiber as claimed in claim 2, wherein said resin having the cationic group is at least one resin selected from the group consisting of cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride).

26. The wet-responsive fiber as claimed in claim 6, wherein said base resin is at least one resin selected from the group consisting of viscose rayon, polynosic rayon, cupra and saponified acetate.

27. The wet-responsive fiber as claimed in claim 6, wherein said resin having the anionic group is at least one resin selected from the group consisting of polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum and polymethacrylic acid salt.

28. The wet-responsive fiber as claimed in claim 6, wherein said resin having the cationic group is at least one resin selected from the group consisting of cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride).

29. The nonwoven fabric as claimed in claim 15, wherein said regenerated cellulose is at least one resin selected from the group consisting of viscose rayon, polynosic rayon, cupra and saponified acetate.

30. The nonwoven fabric as claimed in claim 13, wherein said cationic resin is at least one resin selected from the group consisting of cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride).

31. The nonwoven fabric as claimed in claim 15, wherein said cationic resin is at least one resin selected from the group consisting of cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride).

32. The nonwoven fabric as claimed in claim 13, wherein said anionic resin is at least one resin selected from the group consisting of polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum and polymethacrylic acid salt.

33. The nonwoven fabric as claimed in claim 15, wherein said anionic resin is at least one resin selected from the group consisting of polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum and polymethacrylic acid salt.--

**REMARKS**

The specification has been amended to place the application in conformance with standard United States Patent practice.

Claims 3, 4, 7-9 and 18-21 have been amended to eliminate multiple dependencies. New claims 24-33 have been added to further define the invention.

Examination and allowance of pending claims 1-33 are respectfully requested.

Respectfully submitted,

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ORKIN & HANSON, P.C.

By

  
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TITLE

WET-RESPONSIVE FIBERS, PROCESS FOR PRODUCING THE SAME,  
NONWOVEN FABRICS AND USES THEREOF

5

TECHNICAL FIELD

The present invention relates to wet-responsive fibers capable of manufacturing nonwoven fabrics which can be decomposed into fibers in excess water, preferably under application of external stress such as stirring, 10 and thereby dispersed in an aqueous medium. The invention also relates to a process for producing the wet-responsive fibers, nonwoven fabrics manufactured by the use of the fibers, and use application of the nonwoven fabrics such as body fluid absorbers using the 15 nonwoven fabrics.

BACKGROUND ART

Cloths have heretofore been used for nursing care goods, baby goods, sanitary napkins, diapers, cleaning 20 cloths, etc. (sometimes referred to as "sanitary goods" en bloc hereinafter). In recent years, however, papers and nonwoven fabrics have been increasingly used instead of cloths. The sanitary goods made of papers or nonwoven fabrics are disposable and very convenient, so that 25 demand for them is expected to increase more and more.

Such sanitary goods need to well absorb aqueous fluid such as urine, and hence papers and nonwoven fabrics used for the sanitary goods need to retain their shapes even after they absorb the fluid. On this account,

5 the sanitary goods are formed from papers or nonwoven fabrics having water resistance. Hence, the sanitary goods are insoluble in water, and consequently they cannot be flushed with flush toilet after use and they are disposed of as general refuse.

10 The sanitary goods once used, however, are forced to bear waste, and they are desired to be disposed of as rapidly as possible after use. For the disposal of the used sanitary goods, it would be very advantageous that they can be flushed with flush toilet.

15 The sanitary goods, however, need to have water resistance when they are used, as described above, and as a matter of course, the used sanitary goods also have high water resistance. The sanitary goods having such high water resistance cannot be disposed of by flushing them with flush toilet. For the sanitary goods, the water resistance that is necessary when they are used and decomposability into fibers (water decomposability) desired after they are used are properties conflicting with each other, and it is said that production of

20 sanitary goods having both properties is very difficult.

25

In contrast, Japanese Patent Laid-Open Publication No. 216889/1992 discloses water-disintegrable nonwoven fabric and binder both of which are hardly dissolved in clean water and body fluids but are apt to be dissolved 5 in sewage.

In this publication, a binder having the following composition is specifically disclosed.

That is, disclosed is a binder which is a copolymer comprising an ethylenic unsaturated carboxylic acid or 10 its anhydride, a crosslinkable monomer and a (meth)acrylic alkyl ester as essential components and having an average molecular weight of 5000 to 10000 and the carboxyl groups thereof are neutralized with monovalent alkali.

15 The crosslinkable unsaturated monomer is described to be N-methylol(meth)acrylamide or an ether compound thereof.

However, since the carboxyl group is neutralized with monovalent alkali, this monovalent alkali component 20 is dissociated when the nonwoven fabric bears water, and the thus dissociated monovalent alkali component is irritant to the skin. In order to make the nonwoven fabric disintegrable by sewage, the resulting crosslinked structure and the quantity thereof become very important 25 elements when a salt of the above polymer is used, and it

is extremely difficult to form crosslinked structure so as to control the solubility of the resin.

DISCLOSURE OF THE INVENTION

5 It is an object of the present invention to provide a wet-responsive fiber used for forming a wet-responsive nonwoven fabric which retains sufficient tensile strength when it is in a wet state and which is decomposed into fibers in a stream of water to be dissolved or dispersed 10 in water.

It is another object of the invention to provide a process for producing the above wet-responsive fiber.

It is a further object of the invention to provide a nonwoven fabric which retains sufficient tensile strength 15 when it is in a wet state and which is decomposed into fibers in a stream of water to be dissolved or dispersed in water.

It is a still further object of the invention to provide a body fluid absorber having an absorbing layer 20 obtained by the use of a nonwoven fabric having the above properties.

It is a still further object of the invention to provide a wet tissue using a nonwoven fabric having the above properties.

Further, the wet-responsive fiber of the invention has a monofilament formed from a resin composition comprising a resin having an anionic group and another resin having a cationic group.

5 In this invention, the resin having an anionic group is preferably contained in an amount of 1 to 80 % by weight, and the resin having a cationic group is preferably contained in an amount of 1 to 80 % by weight.

The wet-responsive fiber of the invention has a 10 monofilament formed from a resin composition comprising a nonionic resin as a base material, a resin having an anionic group and a resin having a cationic group.

In the wet-responsive fiber of the invention, the base resin is preferably contained in an amount of 20 to 15 95 % by weight, the resin having an anionic group is preferably contained in an amount of 1 to 79 % by weight, and the resin having a cationic group is preferably contained in an amount of 1 to 79 % by weight.

The base resin is preferably viscose rayon, 20 polynosic rayon, cupra or saponified acetate.

The resin having an anionic group is preferably polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum or polymethacrylic acid salt.

The resin having a cationic group is preferably cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin or poly(dimethylmethylenepiperidinium chloride).

5        The process for producing wet-responsive fibers according to the invention comprises melting and kneading a resin composition comprising a resin having an anionic group and another resin having a cationic group and then conducting spinning.

10      Further, the process for producing wet-responsive fibers according to the invention comprises melting and kneading a resin composition comprising a resin as a base material, a resin having an anionic group and a resin having a cationic group and then conducting spinning.

15      According to the invention, a mixture of a resin having an anionic group, a resin having a cationic group, and optionally, a resin as a base is melted and kneaded to prepare a resin composition, and the composition is spun out to obtain a wet-responsive fiber, so that the 20 resulting fiber has both an anionic group and a cationic group in the monofilament.

Accordingly, independent of the presence or absence of the base resin in the monofilament, a nonwoven fabric can be formed without using a special binder whose 25 monovalent alkali component is dissociated when the

fabric holds water and which has been used in the conventional process for forming a nonwoven fabric.

The nonwoven fabric according to the invention comprises fibers formed from a resin composition 5 comprising a cationic resin and an anionic resin.

Particularly, the nonwoven fabric of the invention preferably comprises fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin.

10 The nonwoven fabric of the invention more preferably comprises:

fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and

15 a water-indecomposable short fiber.

When the nonwoven fabric of the invention comprises fibers containing the regenerated cellulose, the regenerated cellulose is preferably contained in an amount of 20 to 98 % by weight, the cationic resin is 20 preferably contained in an amount of 1 to 79 % by weight, and the anionic resin is preferably contained in an amount of 1 to 79 % by weight.

When the nonwoven fabric of the invention comprises fibers containing regenerated cellulose, the regenerated

cellulose is preferably viscose rayon, polynosic rayon, cupra or saponified acetate.

The cationic resin is preferably cationized cellulose, cationized starch, cationized cyamoposis gum, 5 cationized dextrin or poly(dimethylmethylenepiperidinium chloride).

The anionic resin is preferably polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum or polymethacrylic acid salt.

10 The cationic resin and the anionic resin for use in the invention are water-soluble polymers. From the water-soluble polymers and regenerated cellulose, a resin composition is prepared. From the resin composition, fibers are shaped, and by the use of the fibers, a 15 nonwoven fabric is fabricated. Therefore, the nonwoven fabric can be imparted with water decomposability even if a special binder whose monovalent alkali component is dissociated when the binder contains water and which has been used in the conventional process for forming 20 nonwoven fabrics is not used. The nonwoven fabric of the invention retains sufficient tensile strength when it is in a wet state, and besides, the nonwoven fabric is decomposed into fibers and dissolved or dispersed in water when it is brought into contact with a large amount

of water by, for example, exposing it to a stream of water.

The body fluid absorber according to the invention has an absorbing layer comprising at least one nonwoven 5 fabric selected from the group consisting of:

- (a) a nonwoven fabric comprising fibers formed from a resin composition comprising a cationic resin and an anionic resin,
- (b) a nonwoven fabric comprising fibers formed from 10 a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and
- (c) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and a water- 15 indecomposable short fiber.

The nonwoven fabric retains sufficient tensile strength even when it is in a wet state, and the nonwoven fabric is decomposed into fibers by a stream of water or the like. Therefore, by constituting the body fluid absorber of the invention using the nonwoven fabric, the 20 body fluid absorber can be easily disposed of after use. Accordingly, the body fluid absorber of the invention can be applied to various sanitary goods.

The wet tissue according to the invention comprises:

at least one nonwoven fabric selected from the group consisting of:

(a) a nonwoven fabric comprising fibers formed from a resin composition comprising a cationic resin and 5 an anionic resin,

(b) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and

(c) a nonwoven fabric comprising fibers formed 10 from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and a water-indecomposable short fiber; and

a liquid agent with which the nonwoven fabric is impregnated.

15 The wet tissue has sufficient tensile strength though it is impregnated with a liquid agent (in a wet state). Moreover, the wet tissue is decomposed into fibers by the contact with a large amount of water, and therefore the wet tissue can be easily disposed of after 20 use.

BRIEF DESCRIPTION OF THE DRAWINGS

Figs. 1 are diagrams illustrating an embodiment of a wet tissue package kit, and wherein (a) shows a lid

section, (b) shows a packaged wet tissue package and (c) shows a container body.

Fig. 2 is a sectional view illustrating an embodiment of a manner to fold wet tissues.

5 Figs. 3 are explanatory diagrams illustrating a wet tissue web having perforations.

Fig. 4 is a sectional view illustrating the kit in use.

10 Fig. 5 is a perspective view illustrating the kit in use.

Fig. 6 is an explanatory view illustrating another embodiment of the kit.

Fig. 7 is a plan view illustrating another embodiment of a resistive barrier plate.

15 Fig. 8 is a perspective view illustrating another embodiment of a takeout opening of the wet tissue package.

Fig. 9 is a detailed plan view of the resistive barrier plate shown in Fig. 1.

20 Figs. 10 are plan views illustrating various embodiments of the resistive barrier plates.

#### BEST MODE FOR CARRYING OUT THE INVENTION

The wet-responsive fiber of the invention, the process for producing the wet-responsive fiber, the 25 nonwoven fabric formed by the use of the fiber, the body

fluid absorber and the wet tissue are described in detail hereinafter.

First, the wet-responsive fiber of the invention is described.

5        The wet-responsive fiber of the invention is:

(A) a fiber having a monofilament formed from a resin composition of a water-soluble polymer comprising a resin having an anionic group and another resin having a cationic group, or

10       (B) a fiber having a monofilament formed from a resin composition comprising the water-soluble polymer (i.e., water-soluble polymer comprising a resin having an anionic group and another resin having a cationic group) and a resin as a base.

15       The "water-soluble polymer" means a substance that can be decomposed when brought into contact with water.

The former fiber (A) and the latter fiber (B) both have a monofilament containing the water-soluble polymer, so that they have properties of "response to wet" that 20 their characteristics are changed when they are brought into contact with water.

In order that the former fiber (A) may retain sufficient strength when it is in a wet state and may be dissolved or dispersed when it contains excess water, the 25 resin having an anionic group is contained in this fiber

in an amount of 1 to 80 % by weight, and the resin having a cationic group is contained in this fiber in an amount of 1 to 80 % by weight.

In the latter fiber (B), the base resin is contained 5 in an amount of 20 to 95 % by weight, preferably 30 to 85 % by weight, more preferably 50 to 80 % by weight, particularly preferably 70 to 80 % by weight, the anionic resin is contained in an amount of 1 to 79 % by weight, preferably 5 to 70 % by weight, more preferably 10 to 10 50 % by weight, particularly preferably 15 to 30 % by weight, and the cationic resin is contained in an amount of 1 to 79 % by weight, preferably 5 to 70 % by weight, more preferably 10 to 50 % by weight, particularly preferably 15 to 30 % by weight, each amount being based 15 on 100 % by weight of the total of all components.

The wet-responsive fiber of the invention may contain further ingredient(s) in addition to the above components without departing from the objects and the effects of the present invention. In this case, the 20 content of the additional ingredient(s) is not more than 80 % by weight, preferably not more than 40 % by weight, particularly preferably not more than 10 % by weight.

The fiber containing those components in the above amounts has excellent wet response. That is, the fiber 25 is well-balanced between retention of the tensile

strength in a wet state and appearance of the water decomposability.

The fiber can be produced by, for example, the following process.

5        The wet-responsive fiber (A) can be produced as follows. A 50% alcohol solution (e.g., ethanol solution) containing about 1 % by weight of polyacrylic acid is mixed with a 50% alcohol solution (e.g., ethanol solution) containing about 1 % by weight of cationized 10 cellulose. The mixture is extruded through a spinning nozzle, followed by drying.

The wet-responsive fiber (B) can be produced as follows. Pulp is immersed in an alkali aqueous solution such as a sodium hydroxide solution to alter the pulp to 15 alkali cellulose, and the alkali cellulose is aged. Then, a sulfide such as carbon disulfide is added to lead the alkali cellulose into sulfidizing so as to give sodium cellulose xanthate, and the sodium cellulose xanthate is dissolved in a medium to prepare a spinning solution. To 20 the spinning solution, an aqueous solution of cationized cellulose and an aqueous solution of sodium polyacrylate are added, and they are mixed. The mixture thus obtained is then extruded into a solidifying medium through a spinning nozzle to be spun.

The length of the wet-responsive fiber is usually not less than 2 mm, preferably 20 to 100 mm, more preferably 30 to 80 mm.

Examples of the resins having an anionic group for 5 constituting the wet-responsive fibers (A) and (B) include polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, polyalginic acid, xanthane gum and polymethacrylic acid salt: Of these, polyacrylic acid salt, carboxymethyl cellulose and carboxymethyl starch 10 are preferable from the viewpoints of hygienic qualities, safety and water decomposability.

Examples of the resins having a cationic group include cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and 15 poly(dimethylmethylenepiperidinium chloride). Of these, cationized cellulose and cationized starch are preferable from the viewpoints of hygienic qualities, safety and water decomposability.

Examples of the nonionic resins as the base material 20 for the wet-responsive fiber (B) include viscose rayon, polynosic rayon, cupra and saponified acetate. Of these, viscose rayon, polynosic rayon and cupra are preferable from the viewpoints of hygienic qualities and safety.

Examples of the additional ingredients which can be contained in the wet-sensitive fibers (A) and (B) include pulp, cotton, hemp (ramie) and polyester fibers.

The wet-responsive fiber is favorably used for  
5 fabricating a nonwoven fabric having water decomposability.

To prepare the nonwoven fabric from the fibers, the fibers are entangled or bonded each other so that the water decomposability of the invention may appear. For  
10 example, wet process, wet spun lacing, dry spun lacing, needle punching, chemical bonding and thermal bonding are available.

The nonwoven fabric thus obtained retains sufficient strength when it is in a wet state, and exhibits water  
15 decomposability when it contains excess water. Moreover, the nonwoven fabric can be formed without using the conventional binder whose monovalent alkali moiety is dissociated when wetting and which has been heretofore used, so that no skin irritation takes place even when  
20 the nonwoven fabric is brought into close contact with the skin. Accordingly, the nonwoven fabric can be applied to an absorbing layer of a sanitary good such as a sanitary napkin.

Now, the nonwoven fabric is described below in more  
25 detail.

The nonwoven fabric of the invention usually has water decomposability. In the present invention, the term "water decomposability" means properties that the nonwoven fabric is decomposed into fibers and dispersed 5 in water when it contains a certain amount or more of water.

The nonwoven fabric of the invention comprises fibers formed from a resin composition comprising a cationic resin and an anionic resin. Usually, the resin 10 composition further contains a base resin. Examples of the resins used as the base of the composition for the nonwoven fabric of the invention include the aforesaid viscose rayon, polynosic rayon, cupra and saponified acetate, and polyolefin, polyester, polyamide, cellulose 15 and regenerated cellulose. These resins can be used singly or in combination. In the resin composition for forming the fibers, the base resin is contained in an amount of usually 1 to 99 % by weight, preferably 10 to 95 % by weight, based on 100 % by weight of the resin 20 composition. In the present invention, it is particularly preferable to use regenerated cellulose as the base resin.

Accordingly, the nonwoven fabric preferably used in the invention comprises fibers formed from a resin 25 composition comprising the regenerated cellulose, the

cationic resin and the anionic resin. The preferred nonwoven fabric is described below in more detail.

The fibers for constituting the nonwoven fabric of the invention are obtained from a resin composition 5 comprising the regenerated cellulose as the base resin and the later-described water-soluble polymer. The "water-soluble polymer" means a substance having properties that it swells or is dissolved by the contact with water.

10 By forming a nonwoven fabric using fibers comprising the water-soluble polymer and regenerated cellulose, the nonwoven fabric comes to have "stimulus-responsive water decomposability (wet-responsive water decomposability)", even though it has no specific binder which has been used 15 conventionally in this art, that water decomposability appears when the fabric receives a stimulus, for example, it is stirred in water.

In the nonwoven fabric having the stimulus-responsive water decomposability, the regenerated 20 cellulose is contained in an amount of usually 20 to 98 % by weight, preferably 20 to 95 % by weight, particularly preferably 30 to 85 % by weight, more preferably 50 to 80 % by weight, still more preferably 70 to 80 % by weight, and the water-soluble polymer is contained in an 25 amount of usually 2 to 80 % by weight, preferably 5 to

80 % by weight, particularly preferably 15 to 70 % by weight, more preferably 20 to 50 % by weight, still more preferably 20 to 30 % by weight, each amount being based on 100 % by weight of the total of the resin components 5 for forming the fibers of the nonwoven fabric.

Particularly with respect to the water-soluble polymer, the cationic resin is contained in an amount of usually 1 to 79 % by weight, preferably 2 to 68 % by weight, particularly preferably 2 to 50 % by weight, and 10 the anionic resin is contained in an amount of usually 1 to 79 % by weight, preferably 2 to 68 % by weight, particularly preferably 13 to 48 % by weight.

When the amounts of the regenerated cellulose and the water-soluble polymer (i.e., cationic resin and 15 anionic resin) are in the above ranges, the response to stimulus is good. That is, the fabric is well-balanced between retention of the tensile strength in a wet state and appearance of the water decomposability when coming into contact with an appropriate amount of water.

20 Further, when their amounts are in the above ranges, the water-soluble polymer can be prevented from falling off, and therefore sticking of the fibers hardly occurs. Hence, the same facilities to manufacture the fibers and the nonwoven fabric as the conventional ones can be used, 25 resulting in industrial advantages. Moreover, the yield

can be increased, resulting in a merit in the production cost.

The resin composition for forming the fibers may contain additional ingredient(s) other than the base 5 resin (preferably regenerated cellulose) and the water-soluble polymer without departing from the objects and the effects of the present invention. The content of the additional ingredient(s) is not more than 90 % by weight, preferably not more than 40 % by weight, particularly 10 preferably not more than 10 % by weight.

In the manufacture of the nonwoven fabric of the invention, fibers are first produced by the above process, and then the nonwoven fabric is manufactured using the obtained fibers.

15 That is, pulp is immersed in a sodium hydroxide solution to change the pulp into alkali cellulose, and the alkali cellulose is aged. Then, carbon disulfide is added to lead the alkali cellulose into sulfidizing so as to give sodium cellulose xanthate. The sodium cellulose 20 xanthate is dissolved in the medium to prepare a spinning solution. To the spinning solution, an aqueous solution of cationized cellulose and an aqueous solution of sodium polyacrylate are added, and they are mixed. The mixture is then extruded into a solidifying medium through a 25 spinning nozzle to be spun.

The length of the fibers is usually not less than 2 mm, preferably 20 to 100 mm, more preferably 30 to 80 mm.

The fibers are entangled or bonded each other so that the water decomposability may be retained, whereby 5 the nonwoven fabric is manufactured. Specifically, wet process, wet spun lacing, dry spun lacing, needle punching, chemical bonding and thermal bonding are available. Use of a chemical binder, however, is not favorable in view of hygienic qualities, as described 10 above. In the present invention, the most preferable process to manufacture the nonwoven fabric is wet spun lacing or needle punching.

Examples of the regenerated cellulose include viscose rayon, polynosic rayon, cupra and saponified 15 acetate. Of these, viscose rayon, polynosic rayon and cupra are preferable from the viewpoints of hygienic qualities and safety. The regenerated cellulose can be used singly or in combination.

Examples of the cationic resins include cationized 20 cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride). Of these, cationized cellulose and cationized starch are preferable from the viewpoints of hygienic qualities, safety and water decomposability. These 25 cationic resins can be used singly or in combination.

Examples of the anionic resins include polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, polyalginic acid, xanthane gum and polymethacrylic acid salt. Of these, polyacrylic acid salt, carboxymethyl cellulose and carboxymethyl starch are preferable from the viewpoints of hygienic qualities, safety and water decomposability. These anionic resins can be used singly or in combination.

Examples of the other ingredients used in the manufacture of the nonwoven fabric include pulp, rayon, polypropylene fusion bonded fibers, cotton, hemp (ramie) and polyester fibers.

The water-decomposable fibers for manufacturing the nonwoven fabric of the invention are preferably used in the form of a web.

The nonwoven fabric of the invention can be manufactured by first producing fibers (water-decomposable fibers or wet-responsive fibers) from a resin composition preferably comprising the regenerated cellulose, the cationic resin and the anionic resins as described above and then subjecting the fibers to, for example, the above process. In the manufacture of the nonwoven fabric, to the fibers may be further added water-indecomposable short fibers.

That is, the preferred nonwoven fabric of the invention comprises:

fibers formed from a resin composition comprising the regenerated cellulose, the cationic resin and the  
5 anionic resin, and

the water-indecomposable short fibers.

The water-indecomposable short fibers are resin short fibers not having properties that they are dissolved in water or stably dispersed in water.

10 Examples of the short fibers include synthetic fibers, natural fibers and regenerated fibers, such as pulp fibers, regenerated cellulose fibers (e.g., viscose rayon, polynosic rayon, cupra, saponified acetate), polyamide fibers, polyester fibers, polyacrylic fibers,  
15 polyurethane fibers and polyolefin fibers. Of the above water-indecomposable short fibers, the regenerated cellulose fibers are preferably employed. By the use of the regenerated cellulose fibers, the resulting nonwoven fabric is remarkably improved in hand and feeling, and  
20 besides the water absorption properties of the nonwoven fabric is enhanced. The water-indecomposable short fibers used herein have such fiber lengths that complicated entanglement which impairs water decomposability of the nonwoven fabric of the invention  
25 is not formed. The average fiber length of the water-

in decomposable short fibers is usually less than 80 mm, preferably less than 40 mm, more preferably less than 20 mm. In order that the nonwoven fabric manufactured from a mixture of the water-decomposable fibers and the water-  
5 indecomposable fibers may keep favorable water decomposability, the average fiber length of the water-in decomposable short fibers is desired to be short. The lower limit of the average fiber length of the water-in decomposable short fibers has only to be such a length as the water-in decomposable short fibers do not flow out in the manufacture of the nonwoven fabric. The lower limit of the average fiber length is usually 0.1 mm, preferably about 0.5 mm, though it varies depending upon the process for the manufacture of the nonwoven fabric.  
10  
15 The water-in decomposable fibers are desired to be used in the form of a web, similarly to the water-decomposable fibers.

In the nonwoven fabric, the water-decomposable fibers and the water-in decomposable fibers are used in a mixing ratio of usually 1:99 to 99:1, preferably 30:70 to 70:30. That is, the nonwoven fabric can be manufactured by mixing the water-decomposable fibers with the water-in decomposable fibers in the above ratio and subjecting the mixture to a conventional process, such as wet process, wet spun lacing, dry spun lacing, needle  
20  
25

punching, chemical bonding or thermal bonding, preferably dry spun lacing or needle punching.

Although the nonwoven fabric mentioned above contains water-indecomposable fibers, it has water 5. decomposability.

The METSUKE, i.e., weight per unit area, of the nonwoven fabric thus obtained is in the range of usually 20 to 60 g/m<sup>2</sup>, and the thickness thereof is in the range of usually 0.1 to 0.6 mm. The nonwoven fabric retains 10 sufficient strength when it is in a wet state, and exhibits water decomposability when it is stirred in excess water. The nonwoven fabric of the invention exhibits water decomposability when contacted with a large amount of water, and especially in an alkaline 15 aqueous solution, it exhibits remarkably excellent water decomposability. Further, since the nonwoven fabric is manufactured without using a binder whose monovalent alkali moiety is dissociated when the fabric contains water and which has been heretofore used, irritation of 20 the skin is hardly brought about even when the nonwoven fabric is directly contacted with the skin. Accordingly, the nonwoven fabric can be applied to an absorbing layer of sanitary good such as paper diaper, urine absorbing pad or sanitary napkin.

The body fluid absorber of the invention uses the nonwoven fabric as its absorbing layer. This body fluid absorber has an absorbing layer comprising at least one nonwoven fabric selected from the group consisting of:

5 (a) a nonwoven fabric comprising fibers formed from a resin composition comprising a cationic resin and an anionic resin,

10 (b) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and

15 (c) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and water-indecomposable short fibers.

20 The body fluid absorber has an absorbing layer of the nonwoven fabric of the invention which is usually disintegrated by the contact with a large amount of water as described above. In the body fluid absorber, it is preferable to form a water-impermeable layer (back sheet) as the outermost layer so that the absorbed water does not ooze out, and a surface layer may be provided in order to prevent returning of the absorbed water. In the absorbing layer, a highly water-absorbing material such as a polymer absorber may be added in an amount not 25 detrimental to the water decomposability of the nonwoven

• fabric. The body fluid absorber can be disposed of after use by separating the water-absorbing layer of the nonwoven fabric having water decomposability from the water-indecomposable back sheet and then exposing the 5 thus separated absorbing layer to water to be disintegrated.

In the body fluid absorber of the invention, the absorbing layer is formed from the nonwoven fabric that is manufactured without using a binder containing an 10 alkali moiety, so that dissociation of a monovalent alkali component does not take place when the nonwoven fabric contains water. Hence, even if the absorbing layer is brought into direct contact with the skin in the use of the absorber, there is no fear of irritation of 15 the skin caused by the alkali moiety.

The absorbing layer retains tensile strength of a certain level when it absorbs excretions, secretions, etc., and besides, since the nonwoven fabric constituting the absorbing layer has the aforesaid stimulus-responsive 20 water decomposability, the absorbing layer is decomposed into fibers and dispersed in water when the layer is stimulated by exposing it to a stream of water or the like. On this account, immediately after the body fluid absorber is used, the absorbing layer can be separated 25 and directly flushed with flush toilet. Thus, the body

fluid absorber can be easily and rapidly disposed of after use.

The wet tissue of the invention comprises:

at least one nonwoven fabric selected from the group  
5 consisting of:

(a) a nonwoven fabric comprising fibers formed from a resin composition comprising a cationic resin and an anionic resin,

10 (b) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and

15 (c) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and water-indecomposable short fibers; and

a liquid agent with which the nonwoven fabric is impregnated.

The wet tissue utilizes properties that the nonwoven fabric is hardly impaired in its shape when it is contacted with a small amount of water but it tends to be decomposed by the contact with a large amount of water.

20 This wet tissue can be produced by impregnating the nonwoven fabric with a liquid agent in an amount of usually 1 to 5 times (by weight) as much as the nonwoven  
25 fabric. Examples of the liquid agents used herein

include water and water-alcohol mixture. To the liquid agent, antiseptics (e.g., aromatic antiseptics such as sodium benzoate), moisture-keeping agents (e.g., polyalcohols such as ethylene glycol, propylene glycol and glycerin), surface active agents, perfumes, etc. can be added.

The wet tissue can be supplied by being encased in a water-impermeable packaging bag. The wet tissue of the invention is preferably used as a stationary wet tissue supply kit comprising a container capable of retaining its own shape and a wet tissue package in which the nonwoven fabric impregnated with the liquid agent is encased in a packaging bag.

The stationary wet tissue supply kit is described below in more detail.

In this stationary wet tissue supply kit,

(i) the container comprises a storage space member having a capacity for the packaging bag of the wet tissue, a lid member that is lifted or shut down when the packaging bag is replaced in the storage space, an opening section capable of being opened or closed and to take the wet tissues out of the container one by one, and a resistive barrier plate which is located between the storage space and the opening section and which has a

takeout aperture that becomes a resister to operations of taking out the wet tissues, and

(ii) the wet tissue package comprises wet tissues each of which are folded and superposed on another so as 5 to have an overlapped portion with the another and encased in a packaging bag having a wet tissue takeout opening.

In the kit, the wet tissue package (ii) may be replaced with a wet tissue package comprising a web 10 wherein each strips of wet tissues are continuously aligned via perforations and is encased in a packaging bag having a wet tissue takeout opening.

A sealing member adhesion bonded to the takeout opening of the packaging bag containing the wet tissues 15 is peeled off, and the packaging bag containing the wet tissues is encased as it is in the container body of the wet tissue supply kit. The wet tissues can be exhaustively taken out one by one with their unfolded form from the opening section of the closed container.

20 Figs. 1 are diagrams illustrating an embodiment of the kit. Fig. 1(a) is an explanatory view illustrating a lid member of a container of a kit using the wet tissue of the invention, Fig. 1(b) is an explanatory view illustrating a wet tissue package, and Fig. 1(c) is an explanatory view illustrating a container body. As shown 25

in Figs. 1, the kit using the wet tissue of the invention comprises a container 1 capable of being shut up and a wet tissue package 2 comprising the nonwoven fabrics having been impregnated with a liquid agent and encased 5 in a water-impermeable packaging bag.

(i) Container

The container 1 for constituting the kit is in a shape of an almost rectangular parallelepiped as a whole and is made from such a material as the container can 10 retain its own shape. As the material, a molding material that is relatively rigid and has somewhat flexibility, e.g., a synthetic resin such as polyethylene or polypropylene, is preferably employed. Other than the synthetic resin, a metallic plate or a paper may be used 15 as the material of the container. The container has only to retain its own shape, and the container may be one obtained by internally or externally reinforcing a flexible sheet so that the shape can be retained.

The container 1 includes a container body 30 and a 20 lid member 10 which can be closely fitted to the container body. The container body 30 is provided at the top edge with a receiving portion 31 having a step on which the lid member 10 is mounted, and embraces a storage space 33 to place therein the wet tissue package 25 2.

In almost the center of the lid member 10, there is provided a rectangular opening section 11 through which the wet tissue is taken out. In this opening section, an open-close lid 12 is fitted at its one side so that the 5 lid becomes turnable. The open-close lid 12 is so closely provided that a liquid or a gas does not leak from the opening section 11.

At the area corresponding to the opening section 11 inside the lid member 10 is provided a resistive barrier 10 plate 14 having a takeout aperture with U-shaped elongation lips 13, and by the resistive barrier plate, a wet tissue to be taken out next is held. Between the resistive barrier plate 14 and the opening section 11 on the upper part of the lid member 10, a space 15 is formed, 15 and in this space, a tip of the wet tissue held by the resistive barrier plate stays. The resistive barrier plate is arranged so that it may serve as a resister to the operation of taking out the wet tissue. Referring to the embodiment, by virtue of the resistance based on the 20 elasticity of the U-shaped elongation lips 13, a wet tissue that has come out together with the previous one is held to the opening section.

(ii) Wet tissue package

The nonwoven fabric filled in the wet tissue package 25 2 is one having been impregnated with a liquid agent. As

described above, the nonwoven fabric has properties that it is not disintegrated by a small amount of water but is disintegrated when contacted with a large amount of water, preferably under application of external stress such as 5 stirring of water or stream of water. Conventional tissue paper or pocket tissue paper used in a dry state does not have such properties. That is, the conventional tissue paper used in a dry state is markedly lowered in the tensile strength when wetted, and is disintegrated 10 within several hours after contacted with a liquid, so that each piece of the tissue paper cannot be taken out separately.

With respect to the wet tissues encased in a packaging bag 22, the each nonwoven fabrics are folded 15 and superposed on another so as to have an overlapped portion with the another. When one piece of tissue paper is taken out from the opening section 11 of the container 1 through the resistive barrier plate, the next one is held by the resistive barrier plate and waits the 20 subsequent use. In order to exhaustively take out the wet tissues like this, the overlapped area between the first and the second tissues is not more than 1/2, preferably not more than 1/4, more preferably not more than 1/10, of the area of one wet tissue, differently from the dry type

wet tissues. A preferred embodiment of a manner to fold the wet tissues with superposing is shown in Fig. 2.

Similarly to the dry type wet tissues, the overlapped area between the wet tissues of the invention 5 can be set to about 1/2 by controlling and decreasing frictional force between the overlapped wet tissues using various means.

For example, the nonwoven fabric is subjected to creping or embossing to form protrusions and depressions 10 and thereby reduce the contact area between the overlapped wet tissues. Further, the frictional force can be decreased by lowering the water content in the wet tissues.

In the present invention, a web of wet tissue 21 15 having perforations as shown in Figs. 3(a) and 3(b) may be encased in a packaging bag. When the wet tissue corresponding to one strip is taken out from the opening section 11 of the container 1 through the resistive barrier plate, the next strip is held by the resistive 20 barrier plate to tear the web at the perforation 27 and waits the next use. In order to take out sequentially the wet tissue one strip after another by tearing the web at the perforations like this, the length of a cut portion 28 of the perforation 27 is desired to be longer 25 than the length of an uncut portion 29 of the perforation

27 as shown in Fig. 3(b). The material used for the wet tissue has a relatively high tensile strength, so that the force required to separate each strip is adjusted. For example, the ratio of the length of the uncut portion 5 29 to the length of the cut portion 28 is set to not more than 1/5, preferably not more than 1/20, more preferably about 1/50.

The packaging bag 22 for the wet tissues is preferably formed from a flexible packaging material 10 (e.g., plastic film or laminated film) which is not permeated by the liquid agent for impregnation of the wet tissues and which prevents invasion of various bacteria. On the upper surface of the packaging bag 22, a takeout opening 24 with a cut 23 having been previously formed by 15 appropriate means such as perforating or half cut is provided so as to easily open the bag prior to use, and a sealing member 26 coated with an adhesive (pressure-sensitive adhesive) 25 on its back surface is adhesion bonded to the bag so as to cover the takeout opening 24. 20 The wet tissue supply kit is a stationary type, and the sealing member 26 is peeled off from the packaging bag before the bag is encased in the container, so that the adhesive applied to the sealing member does not need to have re-adhesion properties (properties that the adhesive 25 is capable of adhering again after once separated).

When the sealing member 26 is peeled off prior to use of the wet tissue, a part of a film at the position of the takeout opening 24 having a cut of a closed loop is removed together with the sealing member 26, whereby 5 the packaging bag is opened. As shown in Fig. 4 and Fig. 5, the packaging bag is encased in the container body 30, then a lid member 10 is put on, and the first wet tissue 21 is allowed to pass through the takeout aperture 17 of the resistive barrier plate 14.

10 Examples of the shapes of the resistive barrier plates include those shown in Fig. 1, Fig. 7 and Figs. 10(a) to 10(d), and preferable is a resistive barrier plate provided with elongated resistive lips which have moderate flexibility and rigidity by appropriate 15 selection of a material, thickness of a material, shape and the like.

In the resistive barrier plate, the maximum length (A) of the takeout aperture is preferably in the range of 15 to 99 % of the width of the wet tissue that passes 20 through the aperture, as shown in Fig. 7 and Fig. 9. If the maximum length is shorter than the lower limit of the above range, the wet tissue cannot be taken out. If the maximum length is longer than the upper limit of the above range, holding of the wet tissue cannot be made 25 sufficiently, designing of the container is not made

conveniently, and there is high possibility of introduction of foreign matters.

On the other hand, the minimum width (B) of the takeout aperture is preferably in the range of 1 mm to 1 5 cm. If the minimum width is narrower than the lower limit of the above range, the wet tissue cannot be taken out. If the minimum width is wider than the upper limit of the above range, it becomes difficult to hold the wet tissue.

10 The width of the expanded part 18 located near the center in the direction of the maximum length of the takeout aperture of the resistive barrier plate is preferred to be the maximum width of the takeout aperture 17. By virtue of the enlarged part 18 provided near the 15 center of the takeout aperture, the wet tissue gathered to the takeout aperture having a smaller width (width A) than that of the wet tissue can be relieved, and hence it becomes feasible to smoothly take out the wet tissue with moderately holding the wet tissue.

20 Fig. 6 is a perspective view illustrating another embodiment of the container of the kit. In this embodiment, the lid member 10 is fitted to the container body 30 so that the lid member can turn to open the container. The resistive barrier plate 14 is provided in 25 an inner lid 16, and the inner lid 16 is closely mounted

on an inner lid receiving portion 32 formed inside the container body. In the container of the kit, the lid section for replacing the packaging bag may be provided on the bottom or the side of the container instead of the 5 top of the container shown in Fig. 1 or Fig. 6.

Fig. 8 is a perspective view illustrating another embodiment of the takeout opening of the packaging bag for the wet tissues. In this embodiment, a takeout opening having a laterally long, H-shaped cut 23 is 10 provided. The takeout opening in this shape has a small open area because the sheet remains even after the bag is cut open, and therefore secondary contamination with bacteria in air or vaporization of a liquid component can be prevented.

15 The stationary wet tissue supply kit mentioned above can be extremely easily supplemented or refilled with wet tissues and is hygienic. Further, due to the stationary type, the necessary number of wet tissues strips can be rapidly taken out one by one in their unfolded form that 20 is convenient in use, even with one hand.

As described above, the nonwoven fabric of the invention can be used for the wet tissue. This nonwoven fabric is not water-decomposed when it is in a packaging bag together with a liquid agent and can be taken out 25 from the container one by one, but the nonwoven fabric is

decomposed if once contacted with a large amount of water.

Accordingly, the wet tissue can be disposed of by flushing it with flush toilet after use. The wet tissue using the nonwoven fabric of the invention can be applied

5 to sanitary goods, e.g., cleaning goods for babies and nursing care, particularly goods to clean babies' hips and toilet cleaning goods.

#### EFFECT OF THE INVENTION

10 According to the present invention, a wet-responsive fiber having good balance between retention of tensile strength in a wet state and appearance of water decomposability can be provided. By the use of the fiber, a nonwoven fabric which retains sufficient tensile 15 strength when it is in a wet state and which is decomposed into fibers and dissolved or dispersed in water can be readily provided.

The nonwoven fabric of the invention retains tensile strength of a certain level in a wet state and is 20 decomposed into fibers and dissolved or dispersed when it is contacted with a large amount of water by, for example, exposing it to a stream of water, though the fabric does not use any binder that is conventionally used for manufacturing nonwoven fabrics.

According to the body fluid absorber of the invention, there is no fear of irritation of the skin even if its absorbing layer is directly put on the skin in the use of the absorber, because any binder whose 5 monovalent alkali moiety is dissociated when it contains water is not used in the manufacture of a nonwoven fabric for forming the absorbing layer.

The absorbing layer retains tensile strength of a certain level when it absorbs humors such as excretions 10 or secretions, and besides, when the absorbing layer is stimulated by exposing it to a stream of water or the like, this absorbing layer is decomposed into fibers and dispersed in water because the nonwoven fabric has stimulus-responsive water decomposability. On this 15 account, only the absorbing layer can be separated from the body fluid absorber and directly flushed with flush toilet after the body fluid absorber is used. Thus, the body fluid absorber of the invention can be easily and rapidly disposed of after use.

20 The wet tissue of the invention comprises the above-mentioned nonwoven fabric and a liquid agent. When the wet tissue impregnated with the liquid agent is contained in a packaging bag, it has strength enough to be taken out. The wet tissue package is encased in a container, 25 and in the use of the wet tissues, they can be taken out

one by one. Since the wet tissue exhibits water decomposability when contacted with a large amount of water, it can be disposed of by flushing it with flush toilet.

5

EXAMPLE

The nonwoven fabric of the invention and a preferred embodiment of the body fluid absorber using the nonwoven fabric are further described with reference to the 10 following examples, but it should be construed that the invention is in no way limited to those examples.

Example 1

Fibers were prepared using a resin composition consisting of 70 % by weight of viscose rayon, 15 % by 15 weight of sodium polyacrylate and 15 % by weight of cationized cellulose.

The process for the preparation of the fibers is described below.

To 70 parts of viscose prepared in a conventional 20 manner and having a cellulose concentration of 9.0 % by weight and an alkali concentration of 5.7 % by weight, 30 parts of a mixed solution of sodium polyacrylate and cationized cellulose (sodium polyacrylate: 4.5 % by weight) was added, and they were sufficiently mixed by a 25 stirrer to give a dispersion. Then, the dispersion was

subjected to usual spinning to prepare fibers of 3.0 denier and 38 mm in cut length. In the spinning process, elution of a water-soluble polymer was hardly detected. The fibers were subjected to desulfurizing, rinsing with 5 water, bleaching and water rinsing by a scouring machine. Then, the fibers were given a lubricant and dried.

The resulting fibers were measured on the properties (strength and elongation) in a dry state and a wet state (change of pH). The results are set forth in Table 1.

10

Table 1

Dry strength (g/d)	Wet strength pH 6 (g/d)	Wet strength pH 9 (g/d)	Wet strength pH 10 (g/d)
2.12	1.02	0.88	0.80
Dry elongation (%)	Wet elongation pH 6 (%)	Wet elongation pH 9 (%)	Wet elongation pH 10 (%)
14.5	29.6	28.0	21.5

Example 2

15 From the fibers prepared in Example 1, a web was fabricated by using a test card. In this process, the web was entangled by a jet flow of 50 kg/cm<sup>2</sup> while moving the web at a rate of 7 m/min. The thus entangled web was

dried to prepare a nonwoven fabric having METSUEK of 40 g/cm<sup>2</sup> and a thickness of 0.35 mm.

From the nonwoven fabric, a specimen having a width of 50 mm was obtained. The specimen was immersed in 5 distilled water (pH value: about 5.5) for 10 minutes, and then elongated in the lengthwise direction and the crosswise direction under the conditions of a chuck distance of 100 mm and a tensile rate of 300 mm/min to measure the maximum load in each direction, which was 10 taken as a tensile strength in each direction.

Separately, a specimen having a width of 50 mm was prepared, and the specimen was immersed in a 0.1 M disodium hydrogenphosphate solution (pH value: about 9.0) for 10 minutes. Then, the maximum load was measured 15 under the same conditions as described above to obtain tensile strengths in the lengthwise and the crosswise directions.

The results are set forth in Table 2.

Further, 100 ml of distilled water (pH value: about 20 5.5) was placed in a 200 ml beaker, and a specimen of 2 cm × 2 cm having been cut from the nonwoven fabric was then placed in the water, followed by stirring with a magnetic stirrer at a constant rotational speed. Whether 25 the nonwoven fabric was decomposed into fibers in water in the beaker and whether the fibers of the fabric were

dispersed therein were observed. As a result, the nonwoven fabric exhibited water decomposability.

Separately, 100 ml of a 0.01 M disodium hydrogenphosphate solution (pH value: about 9.0) was 5 placed in a 200 ml beaker, and a specimen of 2 cm x 2 cm having been cut from the nonwoven fabric in the same manner as above was then placed in the solution, followed by stirring with a magnetic stirrer at a constant rotational speed for 2 minutes. Whether the nonwoven 10 fabric was decomposed into fibers in the solution in the beaker and whether the fibers of the fabric were dispersed therein were observed. As a result, the nonwoven fabric exhibited water decomposability after 30 seconds.

Table 2

		Dry tensile strength (kgf/50mm)	Tensile strength after immersion in distilled water (kgf/50mm)	Tensile strength after immersion in alkali water (kgf/50mm)
Example 2	Length-wise direction	3.19	2.78	2.48
	Crosswise direction	1.07	0.84	0.61

Example 3

5       Fibers were prepared using a resin composition consisting of 70 % by weight of viscose rayon, 15 % by weight of sodium polyacrylate and 15 % by weight of cationized cellulose.

10      The process for the preparation of the fibers is described below.

15      To 70 parts by weight of viscose prepared in a conventional manner and having a cellulose concentration of 9.0 % by weight of cellulose and an alkali concentration of 5.7 % by weight, 30 parts by weight of a mixed solution of sodium polyacrylate and cationized cellulose (sodium polyacrylate: 4.5 % by weight,

cationized cellulose: 4.5 % by weight, sodium hydroxide: 0.5 % by weight) was added, and they were sufficiently mixed by a stirrer to give a dispersion. Then, the dispersion was subjected to usual spinning to prepare 5 fibers of 3.0 denier and 38 mm in cut length. In the spinning process, elution of a water-soluble polymer was hardly detected. The fibers were subjected to desulfurizing, rinsing, bleaching and rinsing by a scouring machine. Then, the fibers were given a 10 lubricant and dried.

From the fibers, a web was fabricated by using a test card. Then, the web was entangled by a high-pressure water jet flow of 25 kg/cm<sup>2</sup> while moving the web at a rate of 6 m/min. The thus entangled web was dried 15 to prepare a nonwoven fabric having METSUKE of 25 g/cm<sup>2</sup> and a thickness of 0.26 mm.

From the nonwoven fabric, a specimen having a width of 50 mm was obtained. The specimen was immersed in distilled water (pH value: about 5.5) for 10 minutes, and 20 then elongated in the lengthwise direction and the crosswise direction under the conditions of a chuck distance of 100 mm and a tensile rate of 300 mm/min to measure the maximum load in each direction, which was taken as a tensile strength in each direction.

Separately, a specimen having a width of 50 mm was prepared, and the specimen was immersed in a 0.1 M disodium hydrogenphosphate solution (pH value: about 9.0) for 10 minutes. Then, the maximum load was measured 5 under the same conditions as above to obtain tensile strengths in the lengthwise and the crosswise directions.

The results are set forth in Table 3.

Further, 100 ml of distilled water (pH value: about 5.5) was placed in a 200 ml beaker, and a specimen of 2 10 cm × 2 cm having been cut from the nonwoven fabric was then placed in the water, followed by stirring with a magnetic stirrer at a constant rotational speed. Whether the nonwoven fabric was decomposed into fibers in water 15 in the beaker and whether the fibers of the fabric were dispersed therein were observed. As a result, the nonwoven fabric exhibited water decomposability after 2 seconds.

Separately, 100 ml of a 0.01 M disodium 20 hydrogenphosphate solution (pH value: about 9.0) was placed in a 200 ml beaker, and a specimen of 2 cm × 2 cm having been cut from the nonwoven fabric in the same manner as above was then placed in the solution, followed by stirring with a magnetic stirrer at a constant 25 rotational speed. Whether the nonwoven fabric was decomposed into fibers in the solution in the beaker and

whether the fibers of the fabric were dispersed therein were observed. As a result, the nonwoven fabric exhibited water decomposability after 30 seconds.

### 5 Example 4

Properties of the nonwoven fabric were measured in the same manner as in Example 1, except that the resin composition was replaced with a resin composition consisting of 50 % by weight of viscose rayon, 25 % by weight of sodium polyacrylate and 25 % by weight of cationized cellulose. The results are set forth in Table 3.

The nonwoven fabric exhibited water decomposability after 2 minutes in case of distilled water and after 30 seconds in case of alkali water, similarly to Example 1.

Table 3

		Dry tensile strength (kgf/50mm)	Tensile strength after immersion in distilled water (kgf/50mm)	Tensile strength after immersion in alkali water (kgf/50mm)
Example 3	Length-wise direction	0.22	-	-
	Crosswise direction	0.05	-	-
Example 4	Length-wise direction	4.65	1.16	0.38
	Crosswise direction	1.06	0.13	-

Example 5

5 A nonwoven fabric was prepared in the same manner as in Example 3, except that a mixture of 30 parts by weight of the fibers obtained in Example 3 and 70 parts by weight of pulp (average fiber length: 10 mm) was used.

10 The resulting nonwoven fabric was measured on the water decomposability in the same manner as in Example 3. The time required for decomposition of the nonwoven fabric in distilled water was 2 minutes, and the time required for decomposition thereof in a disodium

hydrogenphosphate aqueous solution was 30 seconds. The tensile strength of the nonwoven fabric in a dry state and the tensile strength thereof after immersion in distilled water were measured in the same manner as in

5 Example 3. The results are set forth in Table 4.

Table 4

		Dry tensile strength (kgf/50mm)	Tensile strength after immersion in distilled water (kgf/50mm)
Example 6	Lengthwise direction	2.40	0.90
	Crosswise direction	1.10	0.67

10 Example 6

On one surface of the nonwoven fabric prepared in Example 5, a water-impermeable back sheet layer was formed, whereby a body fluid absorber was prepared. The body fluid absorber had excellent water absorption 15 properties. After the absorption of water, the back sheet was separated from the body fluid absorber, and thereby the nonwoven fabric could be decomposed in water.

Example 7

70 leaves of nonwoven fabrics (84 g) prepared in Example 5 were each folded and superposed on another so as to have an overlapped portion with the another, and 5 they were encased in a water-impermeable packaging bag formed from a plastic laminated film having an aluminum evaporated layer. Into the packaging bag, 218 g of a liquid agent consisting of 97 parts by weight of water and 0.6 part by weight of sodium benzoate was introduced, 10 and the open end was heat sealed to prepare a wet tissue package.

On the upper surface of the packaging bag of the wet tissue package, a cut to take out the encased wet tissues was formed, and at the cut area, a sealing member was 15 bonded to the bag with an acrylic adhesive so as to cover the cut.

After the wet tissue package was allowed to stand for 90 days, the sealing member was peeled off, and the wet tissue package was encased in a rigid plastic 20 container. The container was then lidded, and the wet tissues, which had been encased in the container together with the packaging bag, were taken out of the container one by one from the opening section formed on the top of the lid member. As a result, all the fabrics could be 25 taken out without tearing.

The nonwoven fabrics thus taken out had water decomposability of almost the same level as that shown in Example 5.

What is claimed is:

1. A wet-responsive fiber having a monofilament formed from a resin composition comprising a resin having an anionic group and a resin having a cationic group.

5

2. The wet-responsive fiber as claimed in claim 1, wherein said resin having the anionic group is contained in an amount of 1 to 80 % by weight and said resin having the cationic group is contained in an amount of 1 to 80 %  
10 by weight.

3. The wet-responsive fiber as claimed in claim 1 or 2, wherein said resin having the anionic group is at least one resin selected from the group consisting of  
15 polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum and polymethacrylic acid salt.

4. The wet-responsive fiber as claimed in claim 1  
20 or 2, wherein said resin having the cationic group is at least one resin selected from the group consisting of cationized cellulose, cationized starch, cationized cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride).

25

5. A wet-responsive fiber having a monofilament formed from a resin composition comprising a nonionic resin as a base, a resin having an anionic group and a resin having a cationic group.

5

6. The wet-responsive fiber as claimed in claim 5, wherein said base resin is contained in an amount of 20 to 95 % by weight, said resin having the anionic group is contained in an amount of 1 to 79 % by weight, and said 10 resin having the cationic group is contained in an amount of 1 to 79 % by weight.

7. The wet-responsive fiber as claimed in claim 5 or 6, wherein said base resin is at least one resin 15 selected from the group consisting of viscose rayon, polynosic rayon, cupra and saponified acetate.

8. The wet-responsive fiber as claimed in claim 5 or 6, wherein said resin having the anionic group is at 20 least one resin selected from the group consisting of polyacrylic acid salt, carboxymethyl cellulose, carboxymethyl starch, alginic acid, xanthane gum and polymethacrylic acid salt.

9. The wet-responsive fiber as claimed in claim 5 or 6, wherein said resin having the cationic group is at least one resin selected from the group consisting of cationized cellulose, cationized starch, cationized 5 cyamoposis gum, cationized dextrin and poly(dimethylmethylenepiperidinium chloride).

10. A process for producing wet-responsive fibers, comprising melting and kneading a resin composition 10 comprising a resin having an anionic group and a resin having a cationic group and then conducting spinning.

11. A process for producing wet-responsive fibers, comprising melting and kneading a resin composition 15 comprising a base resin, a resin having an anionic group and a resin having a cationic group and then conducting spinning.

12. A nonwoven fabric comprising fibers of a resin 20 composition comprising a cationic resin and an anionic resin.

13. The nonwoven fabric as claimed in claim 12, wherein the fibers are those formed from a resin

composition comprising a regenerated cellulose, a cationic resin and an anionic resin.

14. The nonwoven fabric as claimed in claim 13,  
5 wherein, in said resin composition, the regenerated cellulose is contained in an amount of 20 to 98 % by weight, the cationic resin is contained in an amount of 1 to 79 % by weight, and the anionic resin is contained in an amount of 1 to 79 % by weight.

10

15. The nonwoven fabric as claimed in claim 12,  
which comprises:

fibers of the resin composition comprising a regenerated cellulose, the cationic resin and the anionic 15 resin, and  
water-indecomposable short fibers.

16. The nonwoven fabric as claimed in claim 15,  
wherein, in said resin composition, the regenerated 20 cellulose is contained in an amount of 20 to 98 % by weight, the cationic resin is contained in an amount of 1 to 79 % by weight, and the anionic resin is contained in an amount of 1 to 79 % by weight.

17. The nonwoven fabric as claimed in claim 15,  
wherein said water-indecomposable short fibers are  
regenerated cellulose fibers having an average fiber  
length of less than 80 mm.

5

18. The nonwoven fabric as claimed in claim 13 or  
15, wherein said regenerated cellulose is at least one  
resin selected from the group consisting of viscose rayon,  
polynosic rayon, cupra and saponified acetate.

10

19. The nonwoven fabric as claimed in claim 12, 13  
or 15, wherein said cationic resin is at least one resin  
selected from the group consisting of cationized  
cellulose, cationized starch, cationized cyamoposis gum,  
15 cationized dextrin and poly(dimethylmethylenepiperidinium  
chloride).

20. The nonwoven fabric as claimed in claim 12, 13  
or 15, wherein said anionic resin is at least one resin  
20 selected from the group consisting of polyacrylic acid  
salt, carboxymethyl cellulose, carboxymethyl starch,  
alginic acid, xanthane gum and polymethacrylic acid salt.

21. The nonwoven fabric as claimed in any one of  
25 claims 12 to 20, which has water decomposability.

22. A body fluid absorber having an absorbing layer comprising at least one nonwoven fabric selected from the group consisting of:

5 (a) a nonwoven fabric comprising fibers formed from a resin composition comprising a cationic resin and an anionic resin,

10 (b) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and

15 (c) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and water-indecomposable short fibers.

15

23. A wet tissue comprising:

at least one nonwoven fabric selected from the group consisting of:

20 (a) a nonwoven fabric comprising fibers formed from a resin composition comprising a cationic resin and an anionic resin,

(b) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and

(c) a nonwoven fabric comprising fibers formed from a resin composition comprising a regenerated cellulose, a cationic resin and an anionic resin, and water-indecomposable short fibers; and

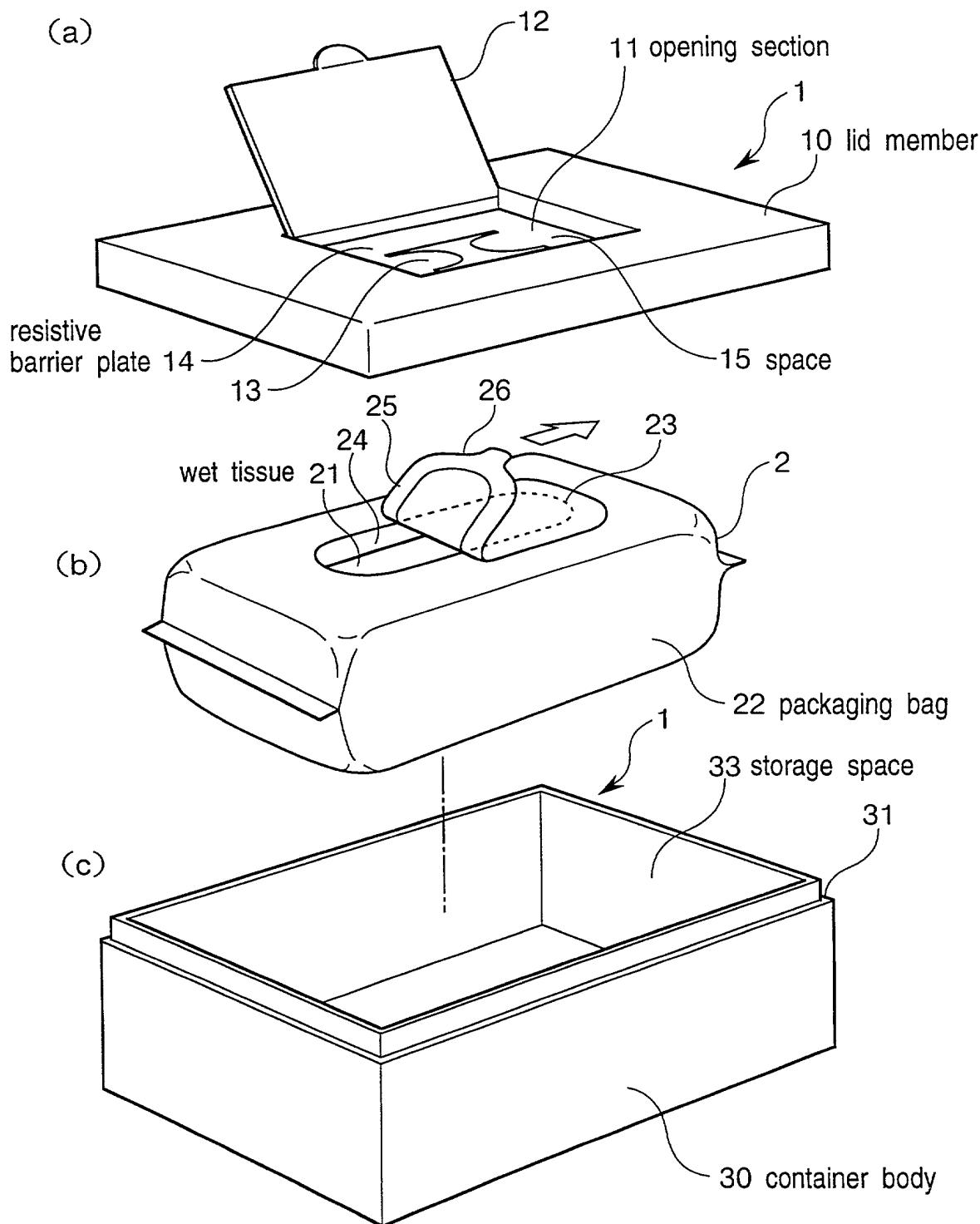
5           a liquid agent with which said nonwoven fabric is impregnated.

ABSTRACT

The wet-responsive fiber of the invention has a monofilament formed from a resin composition comprising a resin having an anionic group, a resin having a cationic group, and optionally, a resin as a base. The fiber can be produced by melting and kneading a resin composition comprising a resin having an anionic group, a resin having a cationic group, and optionally, a base resin, and then conducting spinning. The nonwoven fabric of the invention comprises fibers of a resin composition comprising a cationic resin, an anionic resin, and optionally, a regenerated cellulose. The nonwoven fabric can be used as a body fluid absorber or a wet tissue. The nonwoven fabric has water decomposability and is disposable.

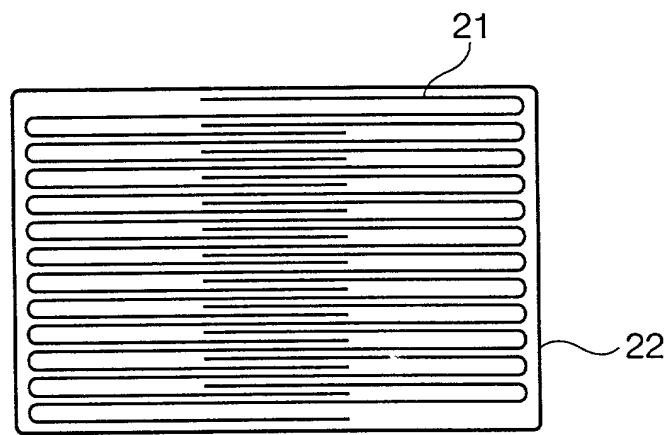
1/7

FIG. 1



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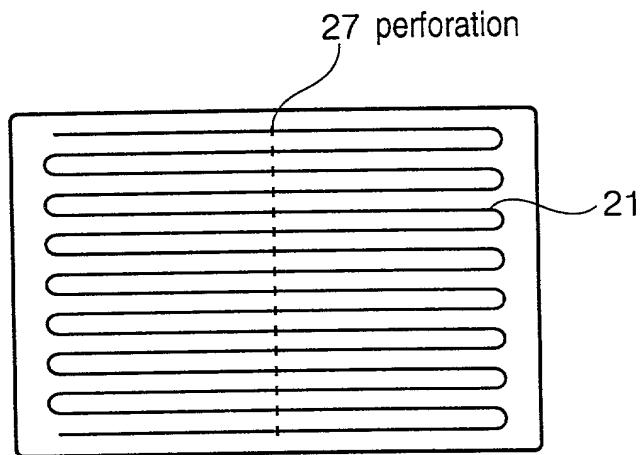
FIG.2



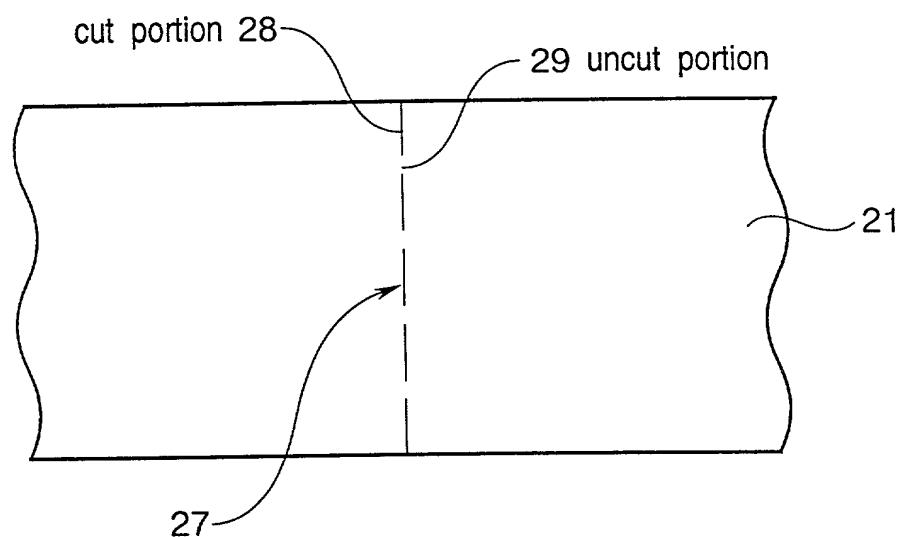
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## FIG.3

(a)



(b)



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FIG.4

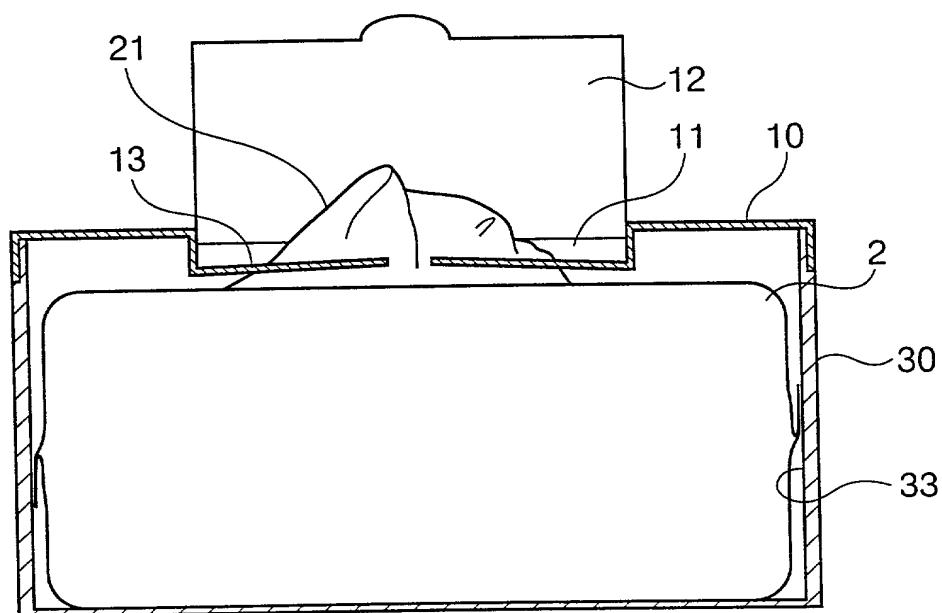
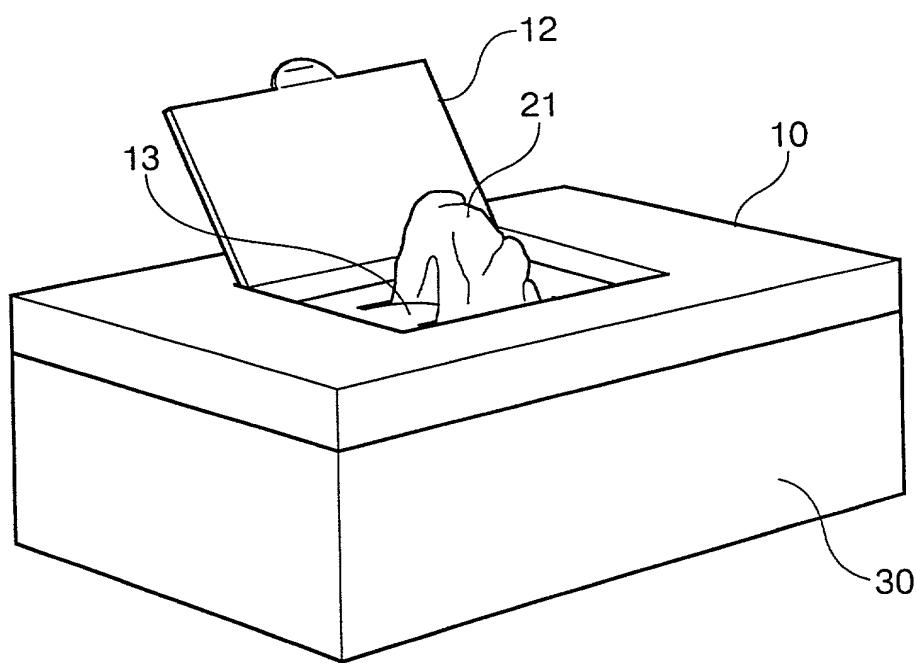


FIG.5



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FIG.6

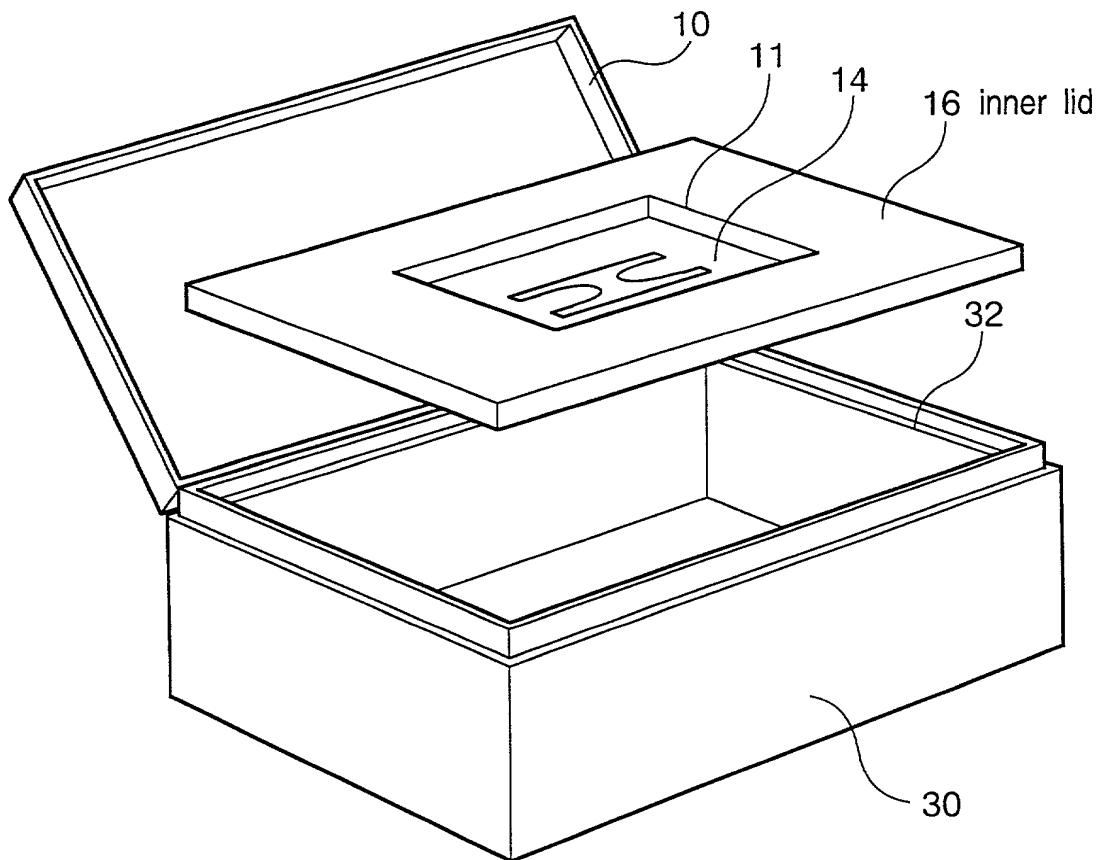
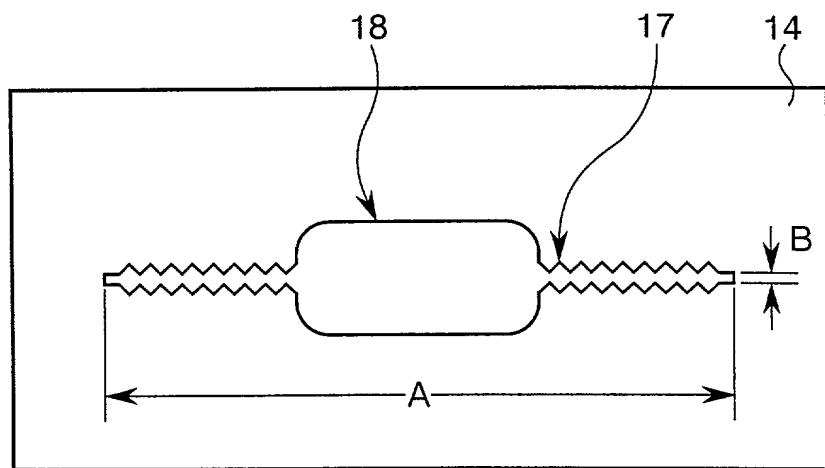


FIG.7



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FIG.8

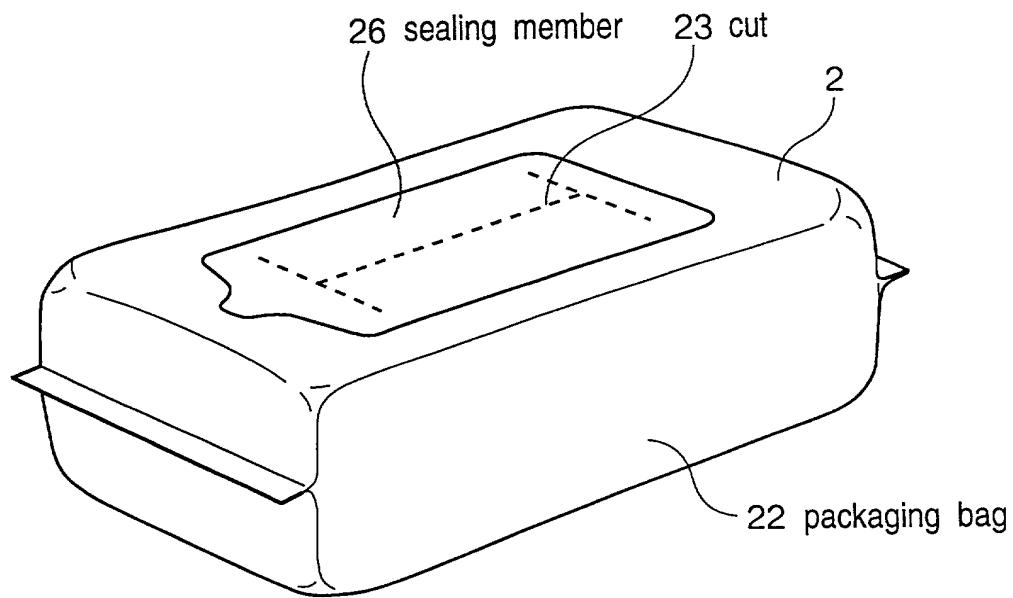


FIG.9

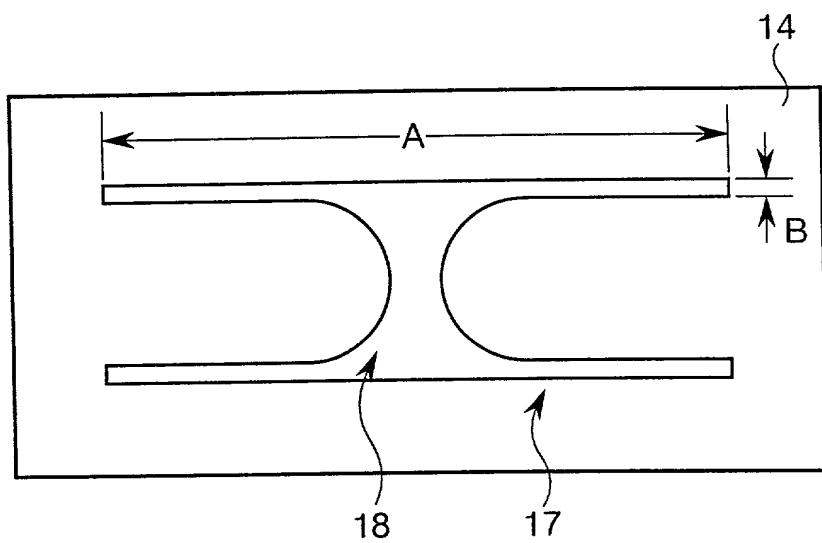
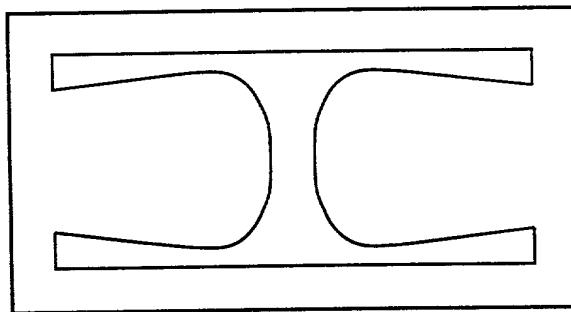
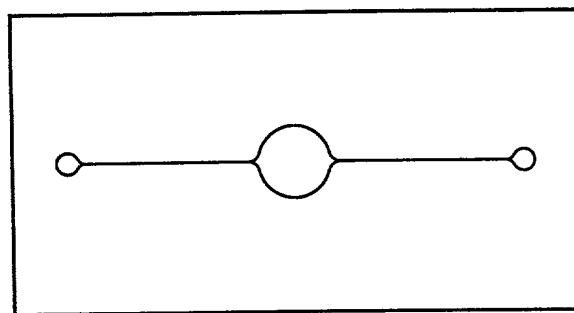


FIG.10

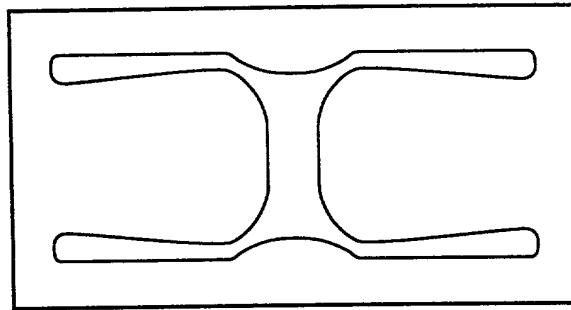
(a)



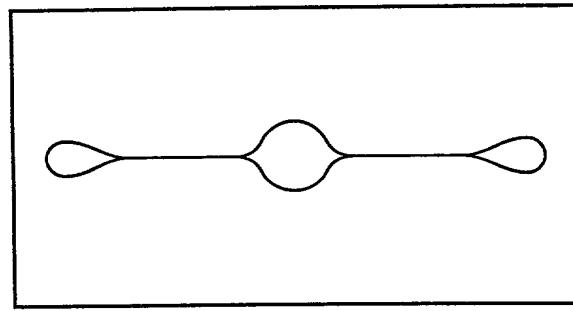
(b)



(c)



(d)



## Declaration and Power of Attorney For Patent Application

## English Language Declaration

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

WET-RESPONSIVE FIBERS, PROCESS FOR PRODUCING THE SAME, NONWOVEN FABRICS AND USES THEREOF  
the specification of which

(check one)

is attached hereto.

was filed on December 27, 1999 as

Application Serial No. PCT/JP99/07346

and was amended on \_\_\_\_\_  
(if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

## Prior Foreign Application(s)

## Priority Claimed

<u>374437/1998</u>	<u>Japan</u>	<u>28/Dec./1998</u>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No
<u>374438/1998</u>	<u>Japan</u>	<u>28/Dec./1998</u>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No
<u>323154/1999</u>	<u>Japan</u>	<u>12/Nov./1999</u>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (list name and registration number)

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